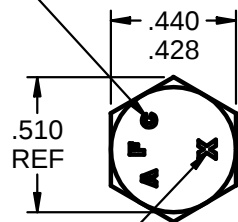
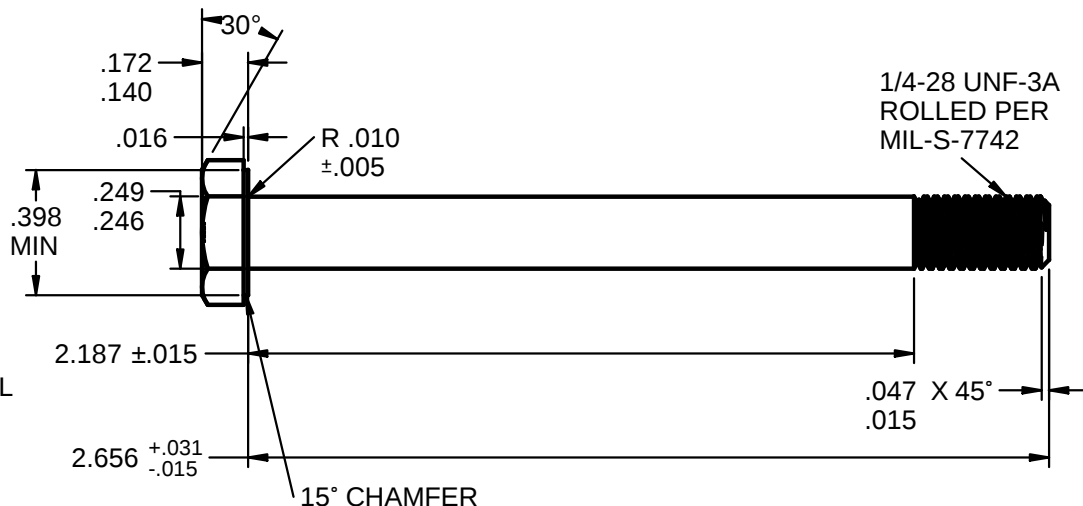


MANUFACTURERS
"AFC" LOGO
.025 MAX
RAISED OR INDENTED



"X" ALLOY STEEL
GRADE MARK



SCALE: 1.5X

DESIGN NOTES: AN4-25A AIRFRAME BOLT

1. LENGTH 2-21/32" (2.656"), GRIP 2-3/16" (2.187"), THREAD 1/4-28 UNF-3A.
2. PROCUREMENT SPECIFICATION NASM6812.
3. PREFERRED MATERIAL ALLOY STEEL PER PROCUREMENT SPECIFICATION.
UNS G40370 AMS6300 DFAR EXEMPT
UNS G87400 AMS6322 DFAR APPLIES
UNS G41400 AMS6382 DFAR APPLIES
UNS G41300 AMS-S-6758 DFAR APPLIES
4. HEAT TREAT AMS-2759 HRC 26-32.
5. FINISH CADMIUM PLATED PER AMS-QQ-P-416, TYPE 2 (YELLOW), CLASS 2.
6. THREADS 1/4-28 UNF-3A ROLLED PROCESS PER MIL-S-7742.
7. TENSILE 4,080 LBS. [18,148 N] MIN.
8. YIELD 3,130 LBS. [13,922 N] MIN.
9. SINGLE SHEAR 3,680 LBS. [16,369 N] MIN. SHORT LENGTH N/A.



EXAMPLE PART NUMBER

AFC 4-25 C2 CADMIUM TYPE 2 YELLOW PLATING
AFC 4-25 C1 CADMIUM TYPE 1 PLAIN WHITE PLATING
AFC 4-25 TDC THERMAL DIFFUSION COATED ASTM A1059

↑ FINISH
↑ LENGTH 2.656"
↑ BODY SIZE & THREAD .25-28 UNF-3A
↑ MANUFACTURER AIRFASCO

ACTUAL SIZE

UNCONTROLLED

CONFORMS TO: NASM3 THRU NASM20
PART NUMBER: AN4-25A

DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW. DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982

PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED.

AIRFASCO.com

2655 HARRISON AVE SW, CANTON, OHIO 44706 USA

APPROVALS		DATE	PART NUMBER: AN4-25A_AFC4-25C2		REV
ANGLES	±5°	DRAWN C.D.	6/10/13		
XX	±.03"	CHECKED T.W.	6/10/13		
XXX	±.010"	ENG APPR B.E.	6/10/13		
XXXX	±.001"	MGR APPR D.D.	6/10/13		
		SIZE A	MATERIAL: 4037 / 8740 OR AS NOTED	EST. WEIGHT: .041/ EACH LBS. [19.0 g]	
		SCALE: 1.5X	DRAWING NUMBER: AN4-25A_AFC4-25C2	SHEET 1 OF 1	