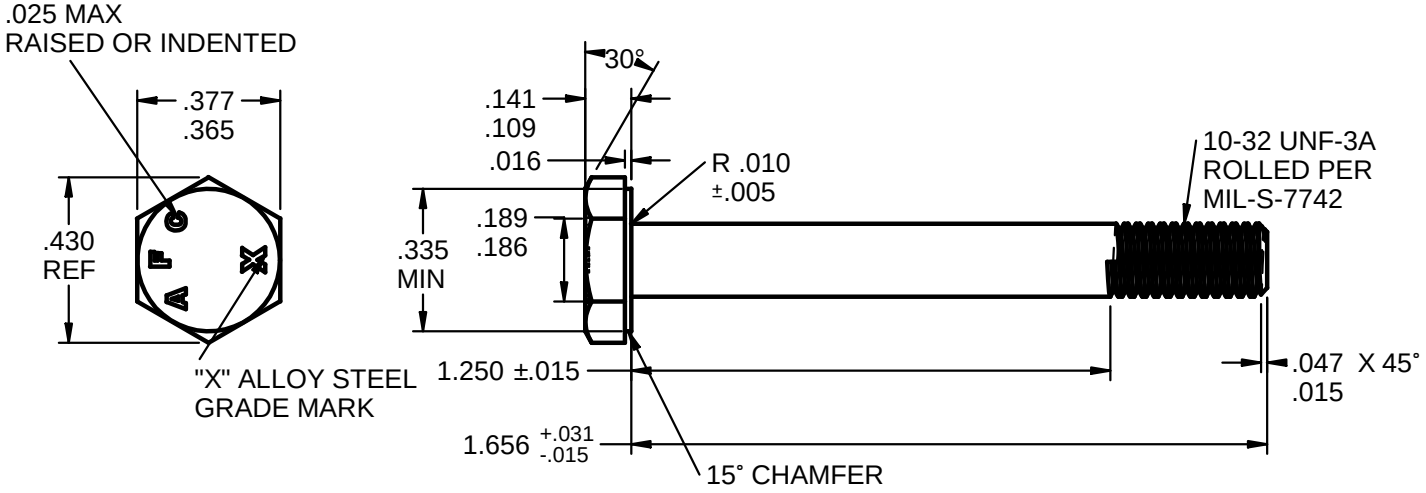

SCALE: 2X

DESIGN NOTES: AN3-15A AIRFRAME BOLT

1. LENGTH 1-21/32" (1.656"), GRIP 1-1/4" (1.250"), THREAD 10-32 UNF-3A.
2. PROCUREMENT SPECIFICATION NASM6812.
3. PREFERED MATERIAL ALLOY STEEL PER PROCUREMENT SPECIFICATION.
   UNS G40370 AMS6300 DFAR EXEMPT
   UNS G87400 AMS6322 DFAR APPLIES
   UNS G41400 AMS6382 DFAR APPLIES
   UNS G41300 AMS-S-6758 DFAR APPLIES
4. HEAT TREAT AMS-2759 HRC 26-32.
5. FINISH CADMIUM PLATED PER AMS-QQ-P-416, TYPE 2 (YELLOW), CLASS 2.
6. THREADS 10-32 UNF-3A ROLLED PROCESS PER MIL-S-7742.
7. TENSILE 2,210 LBS. [9,830 N] MIN.
8. YIELD 1,690 LBS. [7,517 N] MIN.
9. SINGLE SHEAR 2,125 LBS. [9,415 N] MIN. SHORT LENGTH N/A.

EXAMPLE PART NUMBER

AFC 3-15 C2 - CADMIUM TYPE 2 YELLOW PLATING
AFC 3-15 CI - CADMIUM TYPE I PLAIN WHITE PLATING
AFC 3-15 TDC - THERMAL DIFFUSION COATED ASTM A1059

- FINISH
- LENGTH 1.656"
- BODY SIZE & THREAD .190-32 UNF-3A
- MANUFACTURER AIRFASCO

ACTUAL SIZE

UNCONTROLLED

CONFORMS TO: NASM3 THRU NASM20
PART NUMBER: AN3-15A

DIMENSIONS ARE IN INCHES AND TOLERANCES ARE AS SHOWN BELOW, DIMENSIONAL TOLERANCES AND SYMBOLS PER ANSI Y14.5M-1982	PROPRIETARY PARTS SHOWN IN THIS DRAWING ARE THE SUBJECT OF ISSUED UNITED STATES AND FOREIGN PATENTS AND PATENTS PENDING. UNAUTHORIZED REPRODUCTION AND/OR DISTRIBUTION OF THIS DRAWING IS STRICTLY PROHIBITED.	**AIRFASCO.COM** 2655 HARRISON AVE SW, CANTON, OHIO 44706 USA	
	APPROVALS / DATE	PART NUMBER: AN3-15A_AFC3-15C2	REV
ANGLES ±5°	DRAWN C.D. 6/10/13		
.XX ±.03"	CHECKED T.W. 6/10/13	SIZE A	MATERIAL: 4037 / 8740 OR AS NOTED
.XXX ±010"	ENG APPR B.E. 6/10/13		EST. WEIGHT: .016 / EACH LBS. [7.4 g]
.XXXX ±.001"	MGR APPR D.D. 6/10/13	SCALE: 2X	DRAWING NUMBER: AN3-15A_AFC3-15C2 / SHEET 1 OF 1